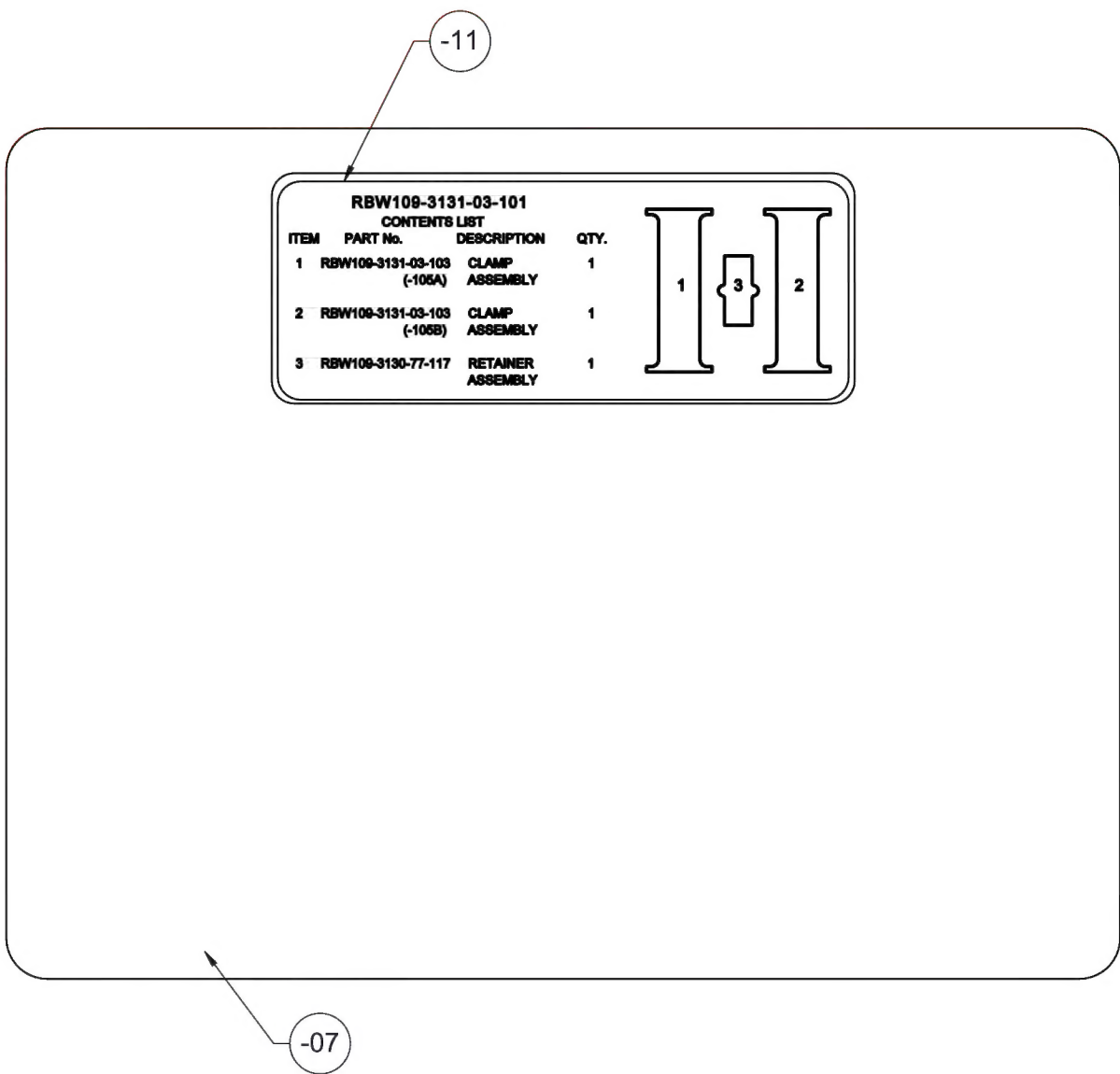
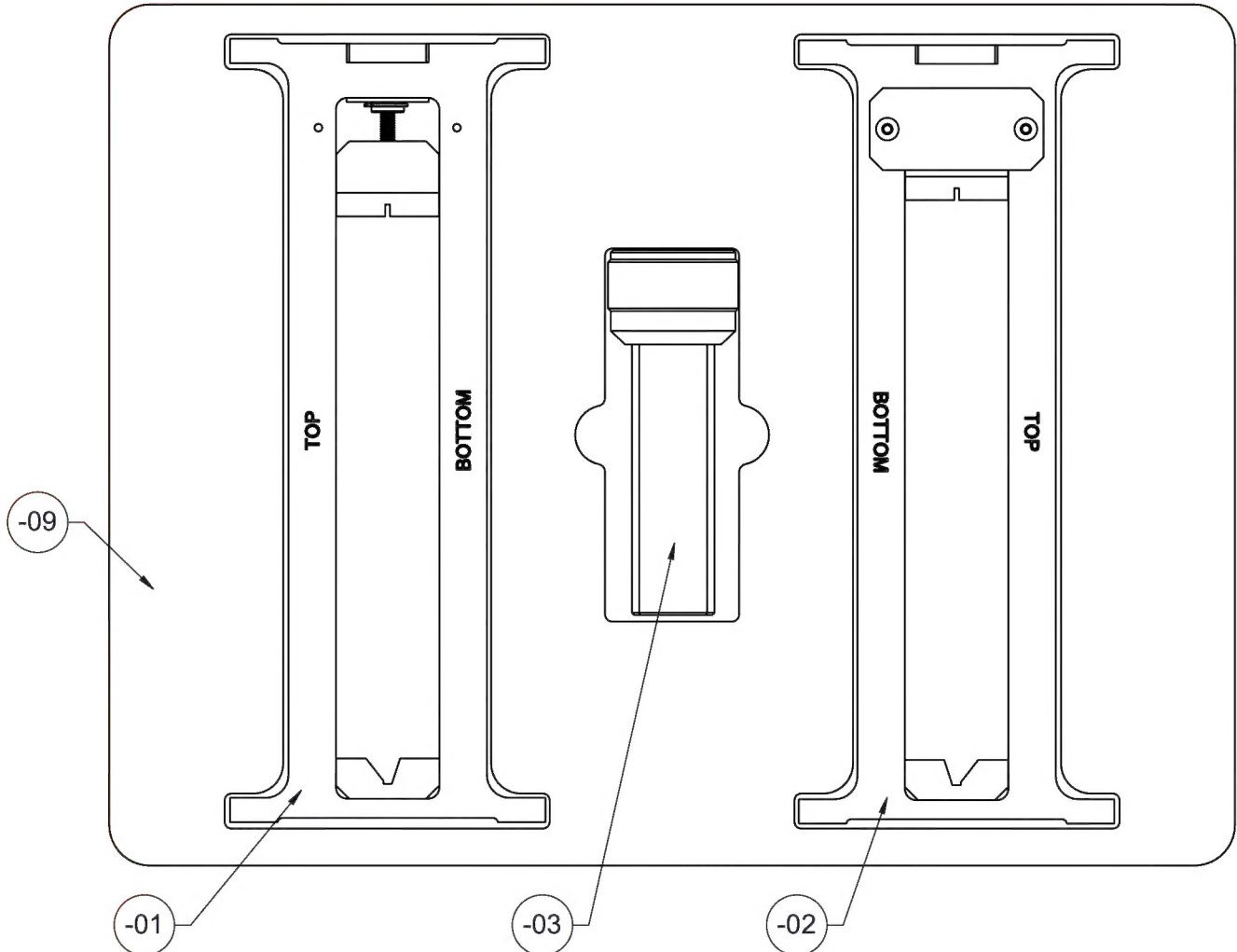



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADJUSTED -09 CENTER CUTOUT TO FIT TOOL TIGHTER PER R.W.	12/30/11	RJC	RW

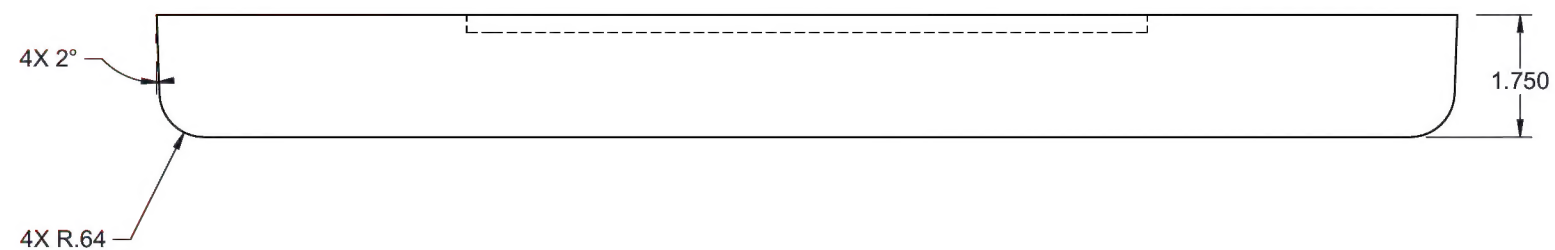
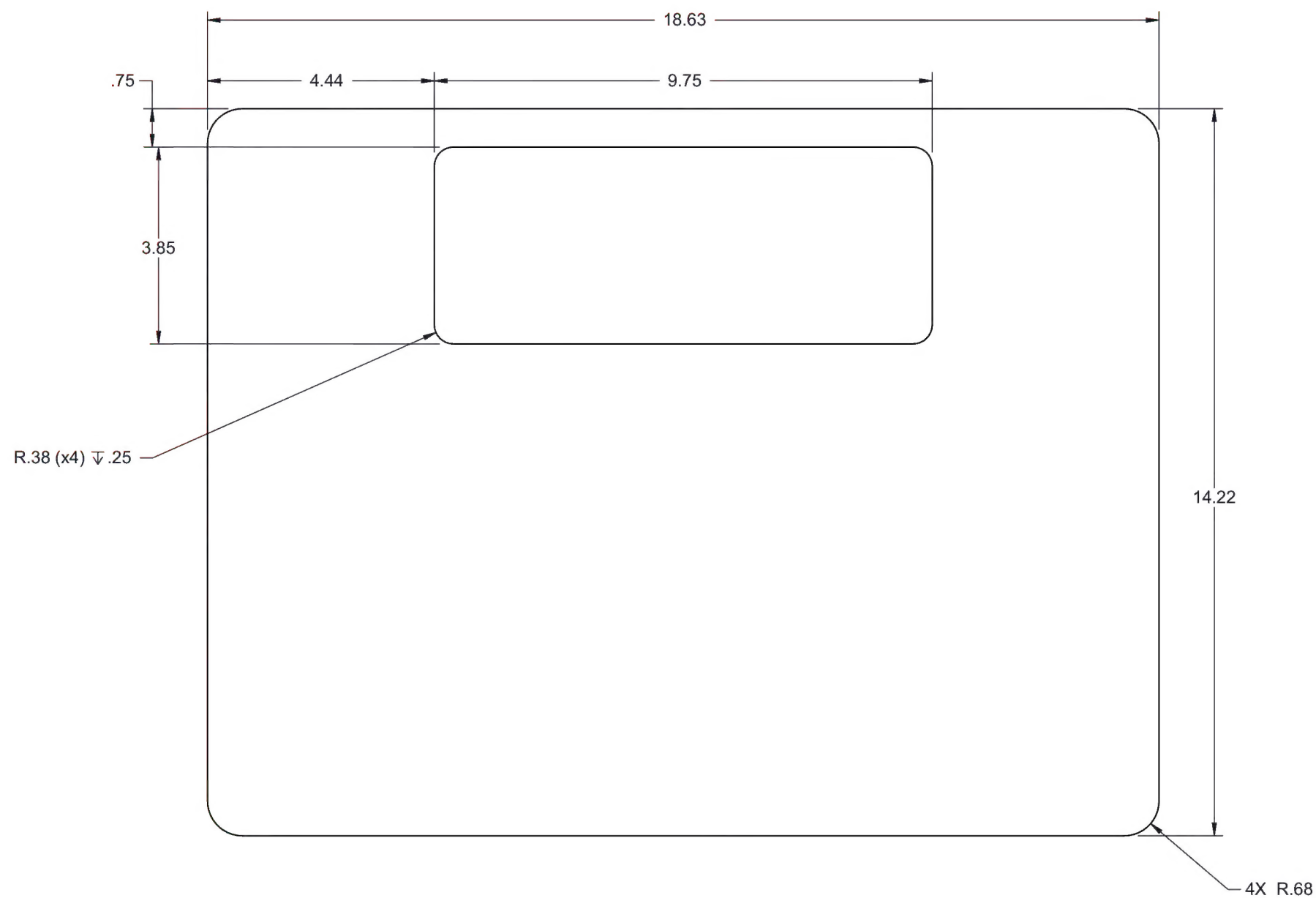


ASSY #	QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	T/R PITCH ADJUSTMENT CLAMP ASSY.	-	RBW109-3131-03-103 (-105A)	1
			-02	1	T/R PITCH ADJUSTMENT CLAMP ASSY.	-	RBW109-3131-03-103 (-105B)	1
			-03	1	FLAPPING STOP ASSY. RETAINER	-	RBW109-3130-77-117	-
		B/O	-05	1	HARD CASE	PLASTIC	18-7/16 x 14-3/8 x 7-5/8 PELICAN #APP1550-E	N/S
		B/O	-07	1	TOP TOOL CUSHION	C200 BLACK, FLAT	1-3/4 x 14-1/2 x 19 I. R. SPECIALTY	2
		B/O	-09	1	BOTTOM TOOL CUSHION	Y-20, BLACK	5-7/8 x 14-1/2 x 19 I. R. SPECIALTY	3
		B/O	-11	1	CONTENTS PLACARD	ALUMINUM	1/16 x 3-5/8 x 9-9/16 MCKENZIE LASER	4
		B/O	-13	1	OUTSIDE TOP PLACARD	ALUMINUM	RB41009	N/S
ASSY #								

 RED BARN MACHINE			
<h2 style="margin: 0;">TAIL ROTOR PITCH ADJUSTMENT TOOL</h2>			
UDW / NO. RBW109-3131-03-101			REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°		DRAWN BY: PERRITT	
		APPROVED D WEIL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x .45" PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		HEAT TREAT FINISH SPEC	
		USED ON MODEL	
		AGUSTA 109	
SCALE NTS	DATE 10-19-10	SHEET 1 of 4	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



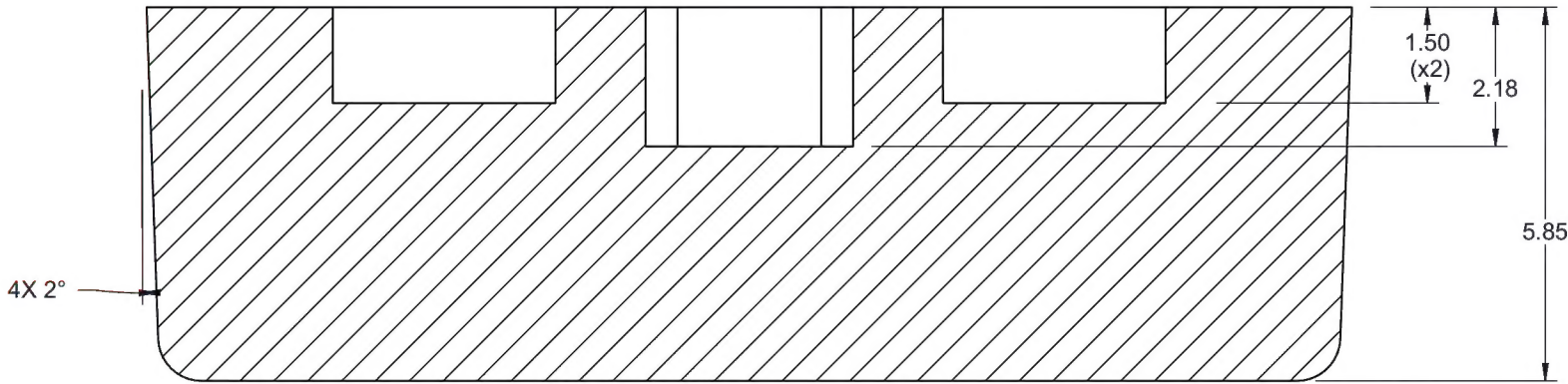
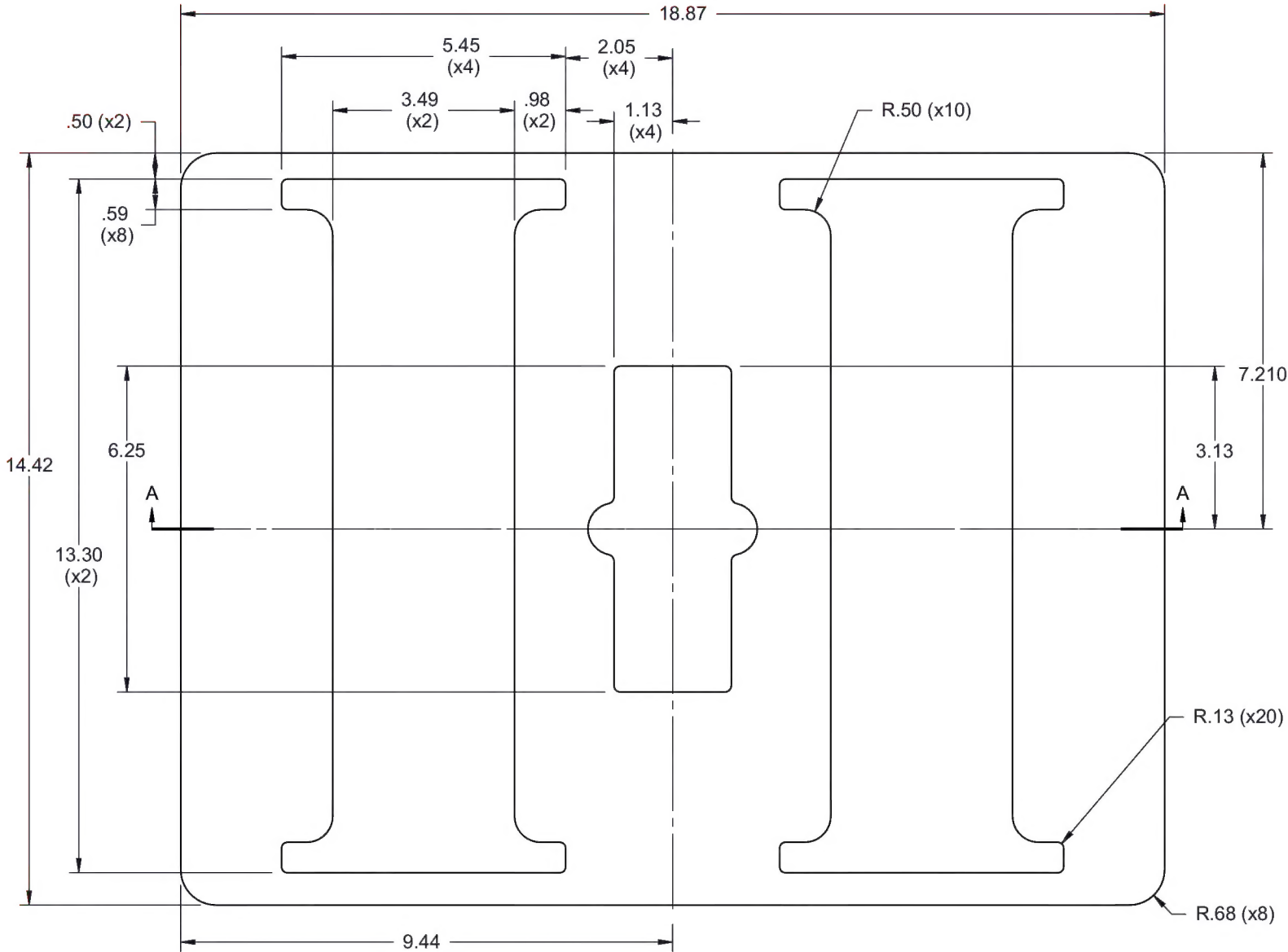
-07

TOP TOOL CUSHION

 RED BARN MACHINE			
TITLE TAIL ROTOR PITCH ADJUSTMENT TOOL; TOP TOOL CUSHION			
HWB NO. RBW109-3131-03-101-07		REV A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .015 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED D WEIL HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA 109	
SCALE NTS	DATE 10-19-10	SHEET	2 of 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADJUSTED -.09 CENTER CUTOUT TO FIT TOOL TIGHTER PER R.W.	12/30/11	RJC	RW

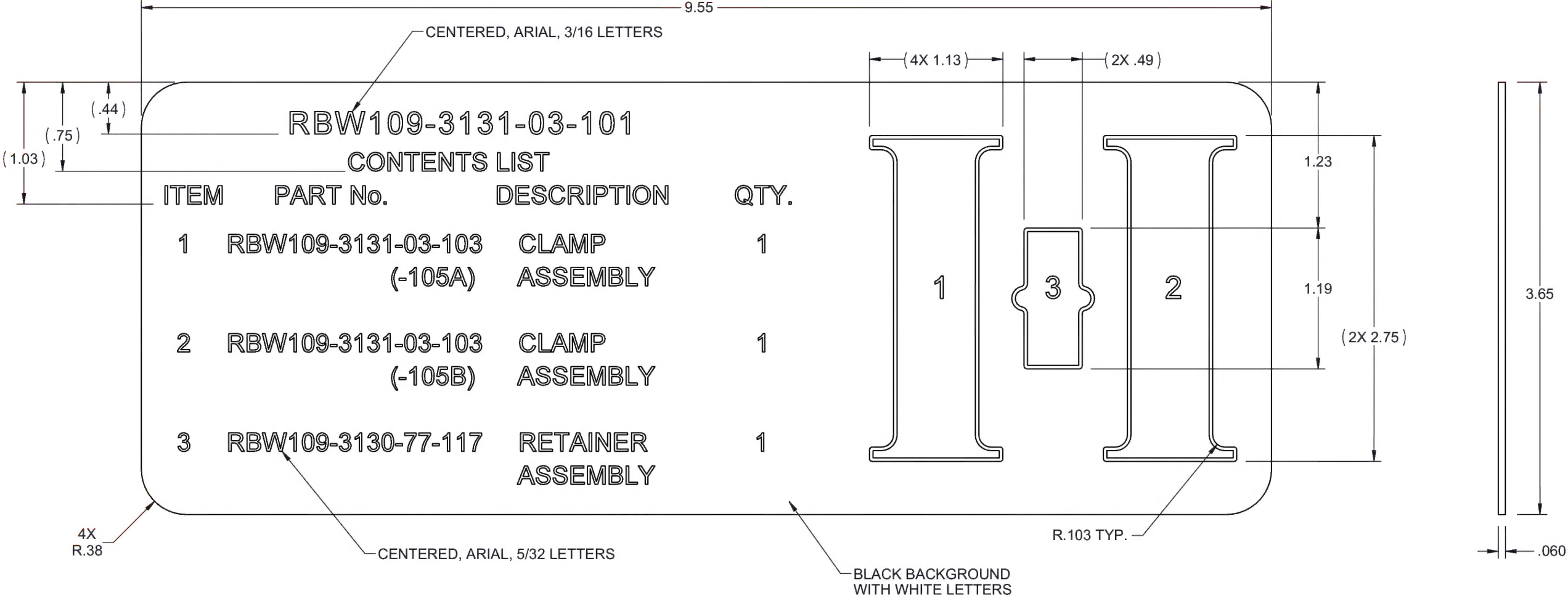


-09


BOTTOM TOOL CUSHION

RED BARN MACHINE				
TITLE: TAIL ROTOR PITCH ADJUSTMENT TOOL; BOTTOM CUSHION				
DWG. NO.	RBW109-3131-03-101-09			REV. A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
TOLERANCES ON:		APPROVED: D WEIL		
DECIMALS		HEAT TREAT		
.XXX ± .005		FINISH SPEC		
.XX ± .01		USED ON MODEL		
.X ± .1		AGUSTA 109		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE: NTS		
DATE: 10-19-10		SHEET: 3 of 4		

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	-	-	-	-



-11
CONTENTS PLACARD

 RED BARN MACHINE	
TITLE TAIL ROTOR PITCH ADJUSTMENT TOOL; PLACARDS	
DWG. NO. RBW109-3131-03-101-11	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON:	APPROVED D WEIL
DECIMALS .XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
FRACTIONS ± 1/32	USED ON MODEL
ANGLES ± 5°	AGUSTA 109
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-19-10
	SHEET 4 of 4